



D	18-Oct-02	P. SUTCLIFFE	MOD TO REDUCE M/C COST
C	6-Mar-02	P. SUTCLIFFE	6 HOLES CHANGED
B	25-Jan-02	P. SUTCLIFFE	MOD TO REDUCE M/C COST
A	22-Feb-01	P. SUTCLIFFE	FIRST ISSUE
ISSUE	DATE	NAME	DESCRIPTION
MODIFICATIONS			

UNLESS OTHERWISE SPECIFIED:-	METRIC SCREW THREADS TO BS3643 CLASS 6H/6g	DRAWING PRACTICE AND TOLERANCE INTERPRETATION TO BS308		WELDING SYMBOLS TO BS 499		TITLE							
ALL DIMENSIONS IN MILLIMETRES	TOLERANCES UNLESS OTHERWISE SPECIFIED	MATERIAL	PLASTIC	DRAWN	P.SUTCLIFFE	MIDDLE MODULE HANDLING FRAME							
SURFACE TEXTURE VALUES IN MICROMETRES	MACHINED DIMS. ± 0.25	SPEC	-	DATE	22-Feb-01	DRAWING NUMBER				ARGT. DRAWING			
SURFACE TEXTURE TO BE 3.2 ✓	ANGULAR ± . °	TREATMENT	-	CHECKED	PS	NP27-04-169				NP27-04-144			
MACHINE ALL OVER OR WHERE MARKED ✓	REMOVE BURRS AND BREAK SHARP EDGES	DO NOT SCALE	FINISH	-	APPROVED	PS	SHEET	I	OF	I	SHEETS	SCALE:- I : I	A